



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ASAD
AOG
NOV 15

C45-4-4KA
Job Sheet 180515



Part No: C45-4-4KA

Job Qty: 2 ea

Part Name: Load Beam Keeperless Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/9/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: C45-4-4KA rev.20 IPP REV:A 18.02.09 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Small Fab-4		SB
100	Small Fab	2 pcs	7/20/18	7/20/18	0.08	0.13	Small Fab-9		AP
105	Mill Conv	2 pcs	7/20/18	7/20/18	0.00	0.33	Mill Conv 1		N/A
110	QC	2 pcs	7/20/18	7/20/18	0.00	0.00	QC5		SB
125	Outsource	2 pcs	7/20/18	7/20/18			ATL002-VC		
130	Outsource	2 pcs	7/20/18	7/20/18			GRO002-VC	10	18-11-12
140	Packaging	2 pcs	7/20/18	7/20/18	0.00	0.00	Packaging2		NOV 14 2018
150	QC	2 pcs	7/20/18	7/20/18	0.00	0.00	QC6		38
160	Packaging	2 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3-2		7/11
170	QC21-FG	2 Ea	7/20/18	7/20/18	0.00	0.00	QC21		NOV 16 2018

Part Op 100 - ASSEMBLE AS PER DWG

Descriptions: 130 - Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade C -Nickel
Plate .0009-.0011 - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C45-4-2	Trunnion, Load Beam	2 Ea (1 ea)	90-Start up Operation	5050095
C45-4-4K	C45 Load Beam Keeperless	2 Ea (1 ea)	90-Start up Operation	5047072

Job Allocations



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Required	Inventory	Allocated
2	2	0
2	13	0

Container No: S126464



Part: C45-4-4KA

Job No: 180515

Serial No/Batch: S126464

Revision: 20

Inspector:

Exp Date:

Instructions:

Date: 11/09/18

ns

be found.

Plex 11/7/18 12:54 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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								Lead hand / Supervisor Approval Verification																																																															
								QC / QA Coordinator Approval																																																															
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OTHER :																																																																							



DATE: 2018/11/07

NICKEL PLATING

MODEL: C45-4-4KA

S/N : _____

P/N	DESCRIPTION	QUANTITY
C45-4-4KA	KEEPERLESS LOAD BEAM	2

ALAN PATRY



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041695**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041695
PO Date: 11/12/18
Due Date: 11/14/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		C45-4-4KA	Load Beam Keeperless Assembly -Issue P/O to Groupe Altech: P/O -Nickel plate, QQ-N-290, Class 2, Grade C -Nickel Plate .0009-.0011 - Certificate of Conformity is required	Firmed	-	11/14/18	2 pcs	0 pcs	2 pcs	\$45.00/pcs	\$90.00

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24 NOV 14 2018

Line Item Note **Need part by 14 or 15 at the latest. Is this possible?**

Grand Total: \$90.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

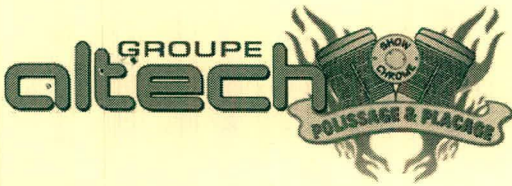
A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/12/18 1:37 PM dart.tsimiklis.chrisoula

200
200
200



Certificat de Conformité / Certificate of Compliance

(014350-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

014350- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
14-Nov-2018		Jessie Boisvert		041695				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	C45-4-4KA Rev.	C45-4-4KA NICKLE PLATE, QQ-N-290 CLASS 2, GRADE C NICKLE PLATE .0009-.0011 01 - E-NIC STEEL 200 [E-NICKEL STEEL 200] 01 - E-NIC STEEL 200 [E-NICKEL STEEL 200] 01 - E-NIC STEEL 200 [E-NICKEL STEEL 200] 01 - E-NIC STEEL 200 [E-NICKEL STEEL 200]	E-NICKEL ALUM CH	2	2	0	0	0

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.

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